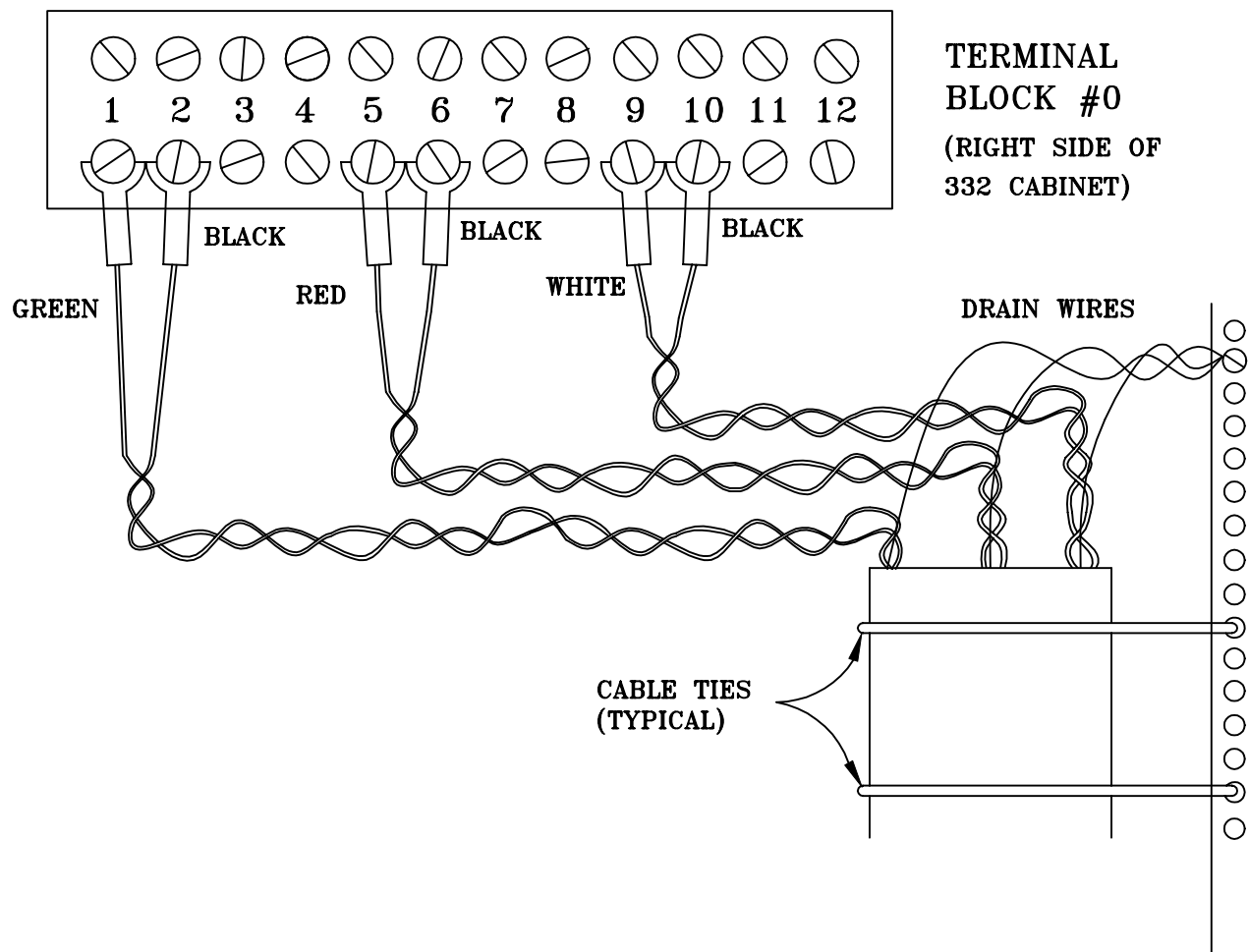


# COORDINATION CABLE TERMINATION (ONE OR MORE CABLES AS APPROPRIATE)



- 1.) TERMINATE TWISTED PAIRS AS SHOWN USING APPROPRIATE SOLDERLESS INSULATED FORK TERMINALS.
- 2.) TERMINATE DRAIN WIRES WITH A SINGLE INSULATED RING TERMINAL TO RACK SIDE FRAME (GROUND) USING 10-32 MACHINE SCREW ON ONE END ONLY OF EACH CABLE. FOR STANDARDIZATION. ONLY CABLE ENDS FROM SOUTH OR EAST OF INTERSECTION ARE GROUNDED. UNUSED DRAIN WIRES ARE FOLDED BACK ALONG JACKET MINIMUM 1" & TAPED.
- 3.) UNDERGROUND INLINE SPLICES ARE PERMITTED. CONDUCTORS & DRAIN WIRES SHALL BE SPLICED USING UNINSULATED CRIMP CONNECTORS. THE CONNECTION SHALL BE STAGGERED AND SOLDERED (FLAMELESS METHOD) EACH INDIVIDUAL CONDUCTOR SPLICE SHALL HAVE HEAT SHRINK TUBING APPLIED. THE ENTIRE SPLICE ASSY. SHALL HAVE TWO (2) LAYERS OF HEAT SHRINK TUBING APPLIED. TUBING SHALL BE 3M I.T.C.S.N. OR APPROVED EQUAL. ALL HEAT SHRINK TUBING SHALL BE APPLIED USING A FLAMELESS METHOD.